

PlateLoc ActiveX v3.1

User Guide



Notices

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User Guide Part Number

G5402-90000

June 2009 rebranded edition October 2001 second edition of the PlateLoc User Guide

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Chapter 1: Active X Documentation

The PlateLoc is designed to allow easy integration into an automated system. An ActiveX control is provided that installs on your computer, simplifying the programming needed to control the PlateLoc from your system. This document provides information on how to use Velocity11's ActiveX control within your Visual Basic or Visual C++ application. Please note that this documentation is for ActiveX version 3.1, and that all example code assumes that the PlateLoc control is instantiated as PlateLoc1.



NOTE

For manual operation of the PlateLoc, please see "Manually Sealing a Microplate" on page 20.

Installing PlateLoc Software

1) Take the compact disc marked "PlateLoc ActiveX" from its case and insert it into the CD drive on your PC.

NOTE

For the highest performance from your PlateLoc, we recommend a Pentium 166 or better based PC running Windows NT 4.0, Service Pack 6 or Windows 2000

- 2) Double-click Setup.exe. The InstallShield Wizard will appear.
- 3) Click Next. The Customer Information screen will appear.
- 4) Enter your name, company name, and PlateLoc serial number in the appropriate fields.
- 5) Click Next. The Choose Destination Location screen will appear.
- 6) The installation program will install the program on your C: drive unless you otherwise specify a location. To specify a location, click **Browse** and choose the desired destination folder. Otherwise, click **Next** and skip to step 9.
- 7) When the folder has been specified, click Next. The Select Program Folder screen will appear.
- 8) Click Next if you want the specified folder. If not, select a new folder and then click Next.
- 9) The Setup Status Screen will appear. When InstallShield Wizard Complete appears, click Finish.
- 10) Follow the directions for your particular development environment for adding an ActiveX to your application.

The PlateLoc ActiveX has been installed in the folder you specified. You are now ready to run the PlateLoc ActiveX from your computer.

Properties

short DesiredTemperature

DesiredTemperature is the temperature (in Celsius) needed to seal a plate.

GetDesiredTemperature

| Description: | Retrieves the current temperature set point (in Celsius) saved in the PlateLoc. If an error occurs, GetDesiredTemperature() will return -1 and an error event will be fired. |
|--------------|--|
| Parameters: | None |
| Returns: | short |

Example:

| Visual Basic | Visual C++ |
|---|---|
| PlateLoc1.Initialize 2 ' sets the COM port to COM2 Dim desiredtemp As Short | <pre>PlateLoc1.Initialize(2); // sets the COM port to COM2 short iDesiredTemp; iDesiredTemp =</pre> |
| PlateLoc1.DesiredTemperature | PlateLoc1.GetDesiredTemperature(); |

SetDesiredTemperature

- Description: Sets the temperature (in Celsius) used for a sealing cycle. Valid numbers are from 20 to 230, inclusive. If the user tries to set a temperature that is too low, the temperature is automatically set to 20 °C. Similarly, if the user tries to set a temperature that is too high, the temperature is automatically set to 230 °C. In either case, an error event is fired.
- Parameters: short

Returns: None

| Visual Basic | Visual C++ |
|--|--|
| PlateLoc1.Initialize 2 | PlateLoc1.Initialize(2); |
| Dim temp As Short | short itemp; |
| temp = 196 | itemp = 196; |
| <pre>PlateLoc1.DesiredTemperature = temp</pre> | <pre>PlateLoc1.SetDesiredTemperature(itemp);</pre> |

short CurrentTemperature

CurrentTemperature is the present temperature (in Celsius) of the hot plate.

GetCurrentTemperature

| Description: | Retrieves the current temperature (in Celsius) of the PlateLoc's hot plate. If an error occurs, GetCurrentTemperature() will return -1 and an error event will be fired. |
|--------------|--|
| Parameters: | None |
| Returns: | short |

Example:

| Visual Basic | Visual C++ |
|-------------------------------------|---|
| PlateLoc1.Initialize 2 | PlateLoc1.Initialize(2); |
| Dim temp As Short | // sets the com port to comz short iTemp: |
| temp = PlateLocl.CurrentTemperature | <pre>iTemp = PlateLocl.GetCurrentTemperature();</pre> |

SetCurrentTemperature Not implemented.

double SealingTime

SealingTime refers to the length of time needed to seal a microplate in seconds.

GetSealingTime

| Description: | Retrieves the current sealing time set in the PlateLoc's memory. If an error occurs, GetSealingTime() will return -1 and an error event will be fired. |
|--------------|--|
| Parameters: | None |
| Returns: | double |

| Visual Basic | Visual C++ |
|--|---|
| PlateLoc1.Initialize 2 | <pre>PlateLoc1.Initialize(2);</pre> |
| ' sets the COM port to COM2 | // sets the COM port to COM2 |
| Dim sealingtime As Double | <pre>double fSealingTime;</pre> |
| <pre>sealingtime = PlateLoc1.SealingTime</pre> | <pre>fSealingTime = PlateLoc1.GetSealingTime();</pre> |

| Description: | Sets the amount of time that the hot plate contacts the sealing foil. Valid numbers are from 0.5 to 12.0 seconds, inclusive. If a sealing time less than 0.5 seconds is specified, the sealing time will automatically be set to 0.5 seconds and an error event will be fired. Similarly, if a sealing time greater than 12.0 seconds is specified, the sealing time will automatically be set to 12.0 seconds and an error event will be fired. |
|--------------|--|
| Parameters: | double |
| Returns: | None |

SetSealingTime

Example:

| Visual Basic | Visual C++ |
|-------------------------------------|--|
| PlateLoc1.Initialize 2 | <pre>PlateLoc1.Initialize(2);</pre> |
| ' sets the COM port to COM2 | // sets the COM port to COM2 |
| Dim sealingtime As Double | double fSealingTime = 2.3; |
| sealingtime = 2.3 | <pre>PlateLoc1.SetSealingTime(fSealingTime);</pre> |
| PlateLoc1.SealingTime = sealingtime | |

short State

State contains information about the PlateLoc's current state of operation.

GetState

Description: Retrieves the PlateLoc state code. Refer to table 3 for a list of valid state codes.

Parameters: None

Returns: short

Example:

| Visual Basic | Visual C++ |
|---|---|
| PlateLoc1.Initialize 2 ' sets the COM port to COM2 Dim state As Short | <pre>PlateLoc1.Initialize(2); // sets the COM port to COM2 short iState; iState = PlateLoc1 GetState();</pre> |

SetState Not implemented

State Codes

| Status Code | Definition |
|-------------|---------------------------------------|
| 0 | Ready |
| 1 | Running |
| 2 | OutOfTemp |
| 3 | Error |
| 4 | Setup Screen |
| 5 | Password Screen |
| 6 | Service Screen (service use only) |
| 7 | AD Values Screen (service use only) |
| 8 | Actuation Screen (service use only) |
| 10 | Threshold Screen (service use only) |
| 11 | Timing Screen (service use only) |
| 12 | Return Actuators |
| 13 | Debounce |
| 14 | Waiting to Run |
| 15 | Config Screen (service use only) |
| 16 | Fatal Error |
| 17 | Temperature Screen (service use only) |

Table 3: State Protocol Definitions

short ErrorFlags

ErrorFlags contain information about the last error asserted by the PlateLoc. A summary of the error flags is given in table 4.

GetErrorFlags

Description: Retrieves the PlateLoc's error flags.

Parameters: None

Returns: short

Example:

| Bhampio. | |
|--|---|
| Visual Basic | Visual C++ |
| PlateLoc1.Initialize 2 Dim iErrorFlags As Short iErrorFlags = PlateLoc1.ErrorFlags | <pre>PlateLoc1.Initialize(2); short iErrorFlags; iErrorFlags = PlateLoc1.GetErrorFlags();</pre> |

SetErrorFlags Not implemented

| Bit | Definition |
|---------|--|
| Bit 0 | Set— Cycle Finished Clear— Cycle Not Finished |
| Bit 1 | Set—Fatal Error |
| Bit 2 | Set— Non-Fatal Error |
| Bit 3 | Set— Insufficient Air/Vacuum Error |
| Bit 4 | Set— Sensor Error |
| Bit 5-8 | Spare |

Table 4: Flag Bit Protocol Definitions

VARIANT ErrorString

ErrorString contains a text explanation of the last error asserted by the PlateLoc. A summary of the error strings is given in table 5.

GetErrorString

Description: Retrieves the PlateLoc's error strings.

Parameters: None

Returns: VARIANT

| Visual Basic | Visual C++ |
|---|--|
| PlateLoc1.Initialize 2 ' sets the COM port to COM2 Dim ErrorString As String ErrorString = PlateLoc1.ErrorString | <pre>PlateLoc1.Initialize(2); // sets the COM port to COM2 VARIANT vErrorString; vErrorString = PlateLoc1.GetErrorString(); CString sStatus; sStatus = vErrorString.bstrVal;</pre> |

SetErrorString Not implemented

| Error String | Flag Bits Set |
|------------------------------|---------------|
| Transfer Plate Vacuum Error | 2,3 |
| Keystone Error | 2 |
| Low Air Pressure Error | 2,3 |
| Gripper Plate Vacuum Error | 2,3 |
| Hot Plate Vacuum Error | 2,3 |
| Overheat Error | 2 |
| Cycle Stopped Manually | 2 |
| No Plate in Holder | 2,4 |
| Temperature Sensor Error | 2,4 |
| Memory Access Error | 1 |
| Actuator Timeout Error | 2 |
| Serial Communications Error | 2 |
| Door Open During Cycle | 2,4 |
| Insufficient Vacuum Pressure | 2,3 |

Table 5: Error Strings

long ProcessTimeout

ProcessTimeout represents the allowable length of a sealing cycle in mS. If the cycle exceeds this length, an error is asserted. The default timeout is 10000 ms (10 seconds).

GetProcessTimeout

Description: Returns the current timeout in ms.

Parameters: None

Returns: long

Example:

| Visual Basic | Visual C++ |
|-----------------------------|---|
| PlateLoc1.Initialize 2 | <pre>PlateLoc1.Initialize(2);</pre> |
| ' sets the COM port to COM2 | // sets the COM port to COM2 |
| Dim iProcessTimeout As Long | long iProcessTimeout; |
| iProcessTimeout = | iProcessTimeout = |
| PlateLoc1.ProcessTimeout | <pre>PlateLoc1.GetProcessTimeout();</pre> |

SetProcessTimeout

Description: Sets a new process length in ms.

Parameters: long

Returns: None

Example:

| Visual Basic | Visual C++ |
|--|--|
| PlateLoc1.Initialize 2 | <pre>PlateLoc1.Initialize(2);</pre> |
| ' sets the COM port to COM2 | // sets the COM port to COM2 |
| PlateLoc1.ProcessTimeout = 10000 | <pre>PlateLoc1.SetProcessTimeout(10000);</pre> |
| 'Set the process timeout to 10 seconds | //Set the process timeout to 10 seconds |

ControlPicture

Description: Retrieves a picture of the PlateLoc bitmap that can be used in the container's application.

Parameters: None

Returns: IPictureDisp

Example: In this example, we will paint the PlateLoc bitmap over a button.

| Visual Basic | Visual C++ |
|--|--|
| ' Assume that there is a button named ' Command1 on the current form. You ' must set the Style property of | <pre>/* The CPicture class will be imported into your project when the ActiveX is installed */</pre> |
| ' Command1 to "Graphical" | CButton button; // Create a button |
| CommandI.Picture = PlateLoc1.ControlPicture | CPicture PlateLocPic; PlateLocPic = PlateLoc.GetControlPicture(); |
| | // Retrieve the picture |
| | <pre>button.SetBitmap((HBITMAP)</pre> |
| | <pre>PlateLocPic.GetHandle());</pre> |
| | // Paint the bitmap onto the button |

Methods

Initialize

Description: Initializes the COM port that the PlateLoc is attached to. This method must be called before any other commands can be issued to the PlateLoc.

Parameters: short

Returns: None

Example:

| Visual Basic | Visual C++ |
|---|--|
| PlateLoc1.Initialize 2 ' sets the COM port to COM2 | <pre>PlateLoc1.Initialize(2); // sets the COM port to COM2</pre> |

ShowDiagsDialog

Description: Opens a dialog box that allows you to easily test the PlateLoc. From this dialog, you may set the sealing time, sealing temperature, read the PlateLoc status codes, and start a sealing cycle.

Parameters: None

Returns: None

| Visual Basic | Visual C++ |
|--|--|
| PlateLoc1.Initialize 2 ' sets the COM port to COM2 PlateLoc1.ShowDiagsDialog | <pre>PlateLoc1.Initialize(2); ` sets the COM port to COM2 PlateLoc1.ShowDiagsDialog();</pre> |

The following screen will appear when ShowDiagsDialog is called (see figure 13).

| steLoc Diagnostics | | |
|------------------------------|----------------|------------------|
| Seal Time | | |
| Current Seal Time: | 2.0 sec | |
| | | |
| New Seal Time: | 2 sec | Set <u>⊺</u> ime |
| Seal Temperature | | |
| Current Seal Temperature: | 190°C | |
| New Seal Temperature: | 190 °C | Set Temp |
| Sealer Status | | |
| Statur: Dandu | | |
| ordina. Heady | | |
| | | |
| | C. C. C. C. C. | - Colored |
| | Start St | saing Lycle |
| Massage | | |
| Messages | | |
| Set the temperature to 180 | rc | ~ |
| Set the sealing time to 2.0. | 6 | |
| staning a to searing cycle | | |
| | | |
| | | |
| | | - |
| × | | <u>ب</u> ۲ |
| τ | | ۲ ۲ |
| efresh rate: 562 mS | | r F |
| efresh rate: 562 mS | | |
| efresh rate: 562 mS | | |

Figure 13: PlateLoc Diagnostics Screen

Close

Description: Closes serial port used by the PlateLoc ActiveX. After calling Close, the method Initialize must be called again before resuming communications with the PlateLoc. Parameters: None

Returns: None

| Visual Basic | Visual C++ |
|-----------------------------|---|
| PlateLoc1.Initialize 2 | <pre>PlateLoc1.Initialize(2);</pre> |
| ' sets the COM port to COM2 | // sets the COM port to COM2 |
| PlateLoc1.SealingTime = 2.3 | <pre>PlateLoc1.SetSealingTime(2.3);</pre> |
| PlateLoc1.Close | <pre>PlateLoc1.Close();</pre> |
| ' Free up the serial port | // Free up the serial port |

StartCycle

Description: Starts the PlateLoc sealing cycle.

Parameters: None

Returns: None

Example:

| Visual Basic | Visual C++ |
|---|--|
| PlateLoc1.Initialize 2 ' sets the COM port to COM2 PlateLoc1.StartCycle | <pre>PlateLoc1.Initialize(2); // sets the COM port to COM2 PlateLoc1.StartCycle();</pre> |

StopCycle

Description: Aborts the current cycle.

Parameters: None

Returns: None

| Visual Basic | Visual C++ |
|---|--|
| Public Declare Sub Sleep Lib "kernel32" Alias "Sleep" (ByVal dwMilliseconds As | <pre>PlateLoc1.Initialize(2);//Set up on COM 2 PlateLoc1.StartCycle();</pre> |
| Long) | Sleep (1000); // Wait 1 second |
| PlateLoc1.Initialize 2 | <pre>PlateLoc1.StopCycle(); //Kill cycle</pre> |
| 'Set up on COM 2 | |
| Start up a seal cycle | |
| Sleep 1000 | |
| 'Wait 1 second | |
| PlateLoc1.StopCycle | |
| 'Kill cycle | |
| | |

Events

Events are fired asynchronously by the ActiveX to notify the container that a procedure has finished or an error has occurred. Consult Microsoft's ActiveX documentation on how to handle events in your Visual C++ or Visual Basic code.

CycleCompleted

Description: This event fires whenever the sealing cycle has completed.

Parameters: None

Error

- Description: This stock event fires whenever any fatal or non-fatal PlateLoc error has occurred. The SCODE parameter can be used by the container application to determine what kind of error occurred.
- Parameters: (short Number, BSTR FAR* Description, SCODE Scode, LPCTSTR Source, LPCTSTR HelpFile, long HelpContext, BOOL FAR* CancelDisplay)

Table 6: SCodes

| Description | SCode |
|--------------------------------------|-------|
| Communication port failed to open | 32767 |
| Time is invalid | 32766 |
| Temperature is invalid | 32765 |
| Could not create status thread | 32764 |
| Could not create temperature thread | 32763 |
| Communication port is not open | 32762 |
| Waiting for status | 32761 |
| Waiting for temperature | 32760 |
| Could not create cycle thread | 32759 |
| Cycle error | 32758 |
| No dialog thread | 32757 |
| Waiting for current sealing time | 32756 |
| Waiting for desired temperature | 32755 |
| Cycle never started | 32754 |
| No response to cycle start command | 32753 |
| Cycle start command not acknowledged | 32752 |
| No response to Settime command | 32751 |

| Table | 6: | SCodes |
|-------|----|--------|
| | | |

| Description | SCode |
|---|-------|
| Settime not acknowledged | 32750 |
| Error with Settime command | 32749 |
| No response to Settime command | 32748 |
| Settemp command not acknowledged | 32747 |
| Error with Settemp command | 32746 |
| No response to Clearerror command | 32745 |
| Clearerror command was not acknowledged | 32744 |
| Error with Clearerror command | 32743 |
| Cycle did not finish | 32742 |
| Non runtime error | 32741 |
| No response | 32740 |
| Error with Abortcycle command | 32739 |
| Abortcycle command not acknowledged | 32738 |
| No response to Abortcycle command | 32737 |



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