Large 5 X 7 Dot Matrix Alphanumeric Displays 17.3/26.5 mm Character Heights

Technical Data

HDSP-450x Series HDSP-510x Series HDSP-M10x Series

Features

- Multiple Colors Available
- Large Character Height
- 5 X 7 Dot Matrix Font
- Viewable Up to 18 Meters (26.5 mm Display)
- X-Y Stackable
- Ideal for Graphics Panels
- Available in Common Row Anode and Common Row Cathode Configurations
- AlGaAs Displays Suitable for Low Power or Bright Ambients

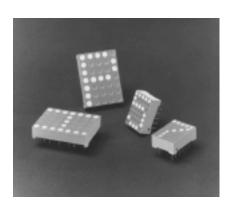
Typical Intensity 1650 mcd at 2 mA Average Drive Current

- Categorized for Intensity
- Mechanically Rugged
- Green Categorized for Color

Description

The large 5 X 7 dot matrix alphanumeric display family consists of 26.5 mm (1.04 inch) and 17.3 mm (0.68 inch) character height packages. These devices have excellent viewability; the 26.5 mm character can be read at up to 18 meters (12 meters for the 0.68 inch part).

The 26.5 mm font has a 10.2 mm (0.4 inch) dual-in-line (DIP) configuration, while the 17.3 mm font has an industry standard 7.6 mm (0.3 inch) DIP configuration.

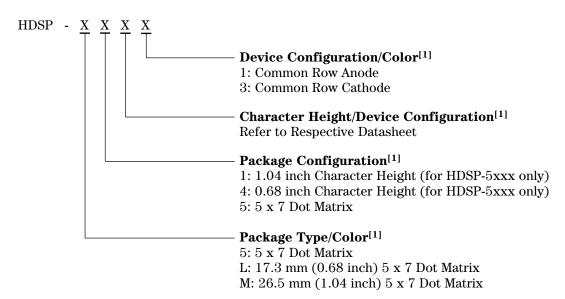


Applications include electronic instrumentation, computer peripherals, point of sale terminals, weighing scales, and industrial electronics.

Devices

AlGaAs Red	High Efficiency Red	High Performance Green	Description
HDSP-M101	HDSP-4501	HDSP-5101	26.5 mm Common Row Anode
HDSP-M103	HDSP-4503	HDSP-5103	26.5 mm Common Row Cathode

Part Numbering System

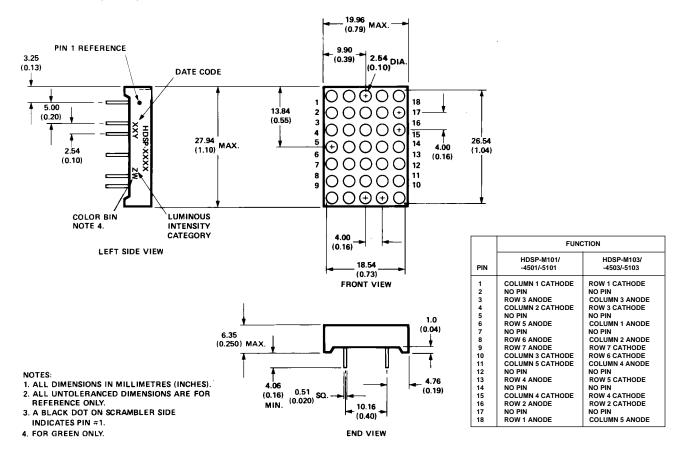


Notes:

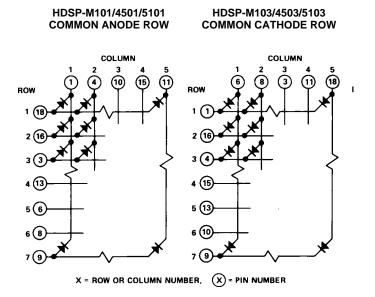
- 1. For codes not listed in the figure above, please refer to the respective datasheet or contact your nearest Agilent representative for details.
- 2. Bin options refer to shippable bins for a part number. Color and Intensity Bins are typically restricted to 1 bin per tube (exceptions may apply). Please refer to respective datasheet for specific bin limit information.

Package Dimensions

HDSP-M10x/450x/510x Series



Internal Circuit Diagrams



Absolute Maximum Ratings at 25°C

Description	HDSP-M10X Series	HDSP-450X Series	HDSP-510X Series	
Average Power per Dot $(T_A = 25^{\circ}C)^{[1]}$	75 mW			
Peak Forward Current per Dot $(T_A = 25^{\circ}C)^{[1,2]}$	125 mA	90 mA	90 mA	
Average Forward Current per Dot $(T_A = 25^{\circ}C)^{[1,3]}$	23 mA	15 mA	15 mA	
Operating Temperature Range	-20°C to +85°C		–20°C to +85°C	
Storage Temperature Range	-40°C to +85°C			
Wave Soldering Temperature (1.59 mm [0.062 in.] below Body)	250°C for 3 s			

Notes

- 1. Average power is based on 20 dots per character. Total package power dissipation should not exceed $1.5~\mathrm{W}.$
- 2. Do not exceed maximum average current per dot.
- 3. For the HDSP-L10X/M10X series displays, derate maximum average current above 35°C at 0.31 mA/°C. For the HDSP-L20X/450X series and HDSP-540X/510X series displays, derate maximum average current above 35°C at 0.2 mA/°C. This derating is based on a device mounted in a socket having a thermal resistance junction to ambient of 50°C/W per package.

Electrical/Optical Characteristics at $T_A = 25^{\circ}C$

AlGaAs Red HDSP-M10x Series

Description	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Luminous Intensity/Dot ^[4] (Digit Average)	${ m I}_{ m V}$	10 mA pk: 1 of 5 Duty Factor (2 mA Avg.)				
HDSP-L10x (17.3 mm)			730	1650		μcd
HDSP-M10x (26.5 mm)			760	1850		
Luminous Intensity/Dot ^[4]		30 mA pk: 1 of 14				
(Digit Average)	${ m I}_{ m V}$	Duty Factor (2.1 mA Avg.)		1==0		
HDSP-L10x HDSP-M10x				1750		μcd
				1980		
Peak Wavelength	$\lambda_{ ext{PEAK}}$			645		nm
Dominant Wavelength ^[5]	$\lambda_{ m d}$			637		nm
Forward Voltage	$V_{ m F}$	$I_F = 10 \text{ mA}$		1.7	2.1	V
Reverse Voltage ^[6]	$V_{ m R}$	$I_R = 100 \mu A$	3.0	15.0		V
Temperature Coefficient of $V_{\rm F}$	ΔV_{F} /°C			-2.0		mV/°C
Thermal Resistance LED Junction-to-Pin per package						
HDSP-L10x	$ m R heta_{J ext{-PIN}}$			20		°C/W/
HDSP-M10x	9-EII/			18		PACK

High Efficiency Red HDSP-450x Series

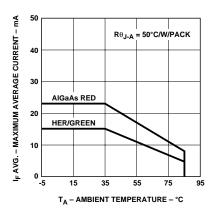
Description	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Luminous Intensity/Dot ^[4] (Digit Average)	$I_{ m V}$	50 mA pk: 1 of 5 Duty Factor (10 mA Avg.)				
HDSP-L20x (17.3 mm)	,		1150	2800		μcd
HDSP-450x (26.5 mm)			1400	3500		μοα
Luminous Intensity/Dot ^[4] (Digit Average)	I_{V}	30 mA pk: 1 of 14 Duty Factor (2.1 mA Avg.)				
HDSP-L20x				740		μcd
HDSP-450x				930		μια
Peak Wavelength	$\lambda_{ ext{PEAK}}$			635		nm
Dominant Wavelength ^[5]	$\lambda_{ m d}$			626		nm
Forward Voltage	$V_{ m F}$	$I_F = 50 \text{ mA}$		2.6	3.5	V
Reverse Voltage ^[6]	$V_{ m R}$	$I_R = 100 \mu\text{A}$	3.0	25.0		V
Temperature Coefficient of V _F	$\Delta V_{ m F}/{ m ^{\circ}C}$			-2.0		mV/°C
Thermal Resistance LED Junction-to-Pin per package						
HDSP-L20x	$R\theta_{J ext{-PIN}}$			15		°C/W/
HDSP-450x				13		PACK

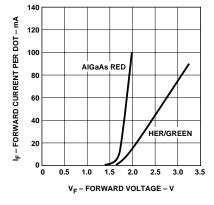
High Performance Green HDSP-510x Series

Description	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Luminous Intensity/Dot ^[4] (Digit Average)	$I_{ m V}$	50 mA pk: 1 of 5 Duty Factor (10 mA Avg.)				
HDSP-540x (17.3 mm)			1290	4000		μcd
HDSP-510x (26.5 mm)			1540	4500		•
Luminous Intensity/Dot ^[4]		30 mA pk: 1 of 14				
(Digit Average)	I_{V}	Duty Factor (2.1 mA Avg.)				
HDSP-540x				570	_	μcd
HDSP-510x				630		
Peak Wavelength	$\lambda_{ ext{PEAK}}$			566		nm
Dominant Wavelength ^[5,7]	$\lambda_{ m d}$			571		nm
Forward Voltage	$V_{ m F}$	$I_F = 50 \text{ mA}$		2.6	3.5	V
Reverse Voltage ^[6]	$V_{ m R}$	$I_R = 100 \mu\text{A}$	3.0	25.0		V
Temperature Coefficient of V_F	$\Delta V_{\rm F}$ /°C			-2.0		mV/°C
Thermal Resistance LED						
Junction-to-Pin per package	D0					000 8577
HDSP-540x	$R\theta_{J-PIN}$			15		°C/W/
HDSP-510x				13		PACK

Notes:

- 4. The displays are categorized for luminous intensity with the intensity category designated by a letter on the left hand side of the package. The luminous intensity minimum and categories are determined by computing the numerical average of the individual dot intensities
- 5. The dominant wavelength is derived from the C.I.E. Chromaticity diagram and is that single wavelength which defines the color of the device.
- 6. Typical specification for reference only. Do not exceed absolute maximum ratings.
- 7. The displays are categorized for dominant wavelength with the category designated by a number adjacent to the intensity category letter.





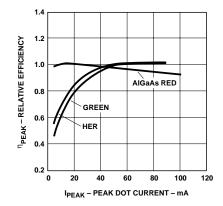


Figure 1. Maximum Allowable Average Current Per Dot as a Function of Ambient Temperature.

Figure 2. Forward Current vs. Forward Voltage.

Figure 3. Relative Efficiency (Luminous Intensity per Unit Dot) vs. Peak Current per Dot.

Intensity Bin Limits (mcd)

HDSP-M10x					
IV Bin Category	Min.	Max.			
E	0.810	1.50			
F	1.20	2.20			
G	1.80	3.30			
Н	2.73	5.00			
I	4.09	7.50			

HDSP-450x					
IV Bin Category	Min.	Max.			
F	1.37	2.51			
G	2.05	3.76			
Н	3.08	5.64			
I	4.62	8.64			
J	6.93	12.70			
K	10.39	19.04			

HDSP-510x					
IV Bin Category	Min.	Max.			
G	1.03	1.88			
Н	1.54	2.82			
I	2.31	4.23			
J	3.46	6.34			
K	5.18	9.50			
L	7.78	14.26			

Color Categories

		Dominant Wavelength (nm)		
Color	Bin	Min.	Max.	
Green	2	573.00	577.00	
	3	570.00	574.00	
	4	567.00	571.00	
	5	564.00	568.00	

Note:

All categories are established for classification of products. Products may not be available in all categories. Please contact your local Agilent representatives for further clarification/information.



Operational Considerations Electrical Description

These display devices are composed of light emitting diodes, with the light from each LED optically stretched to form individual dots.

These display devices are well suited for strobed operation. The typical forward voltage values can be scaled from Figure 2. These values should be used to calculate the current limiting resistor value and the typical power dissipation. Expected maximum V_F values, for driver circuit design and maximum power dissipation, may be calculated using the following $V_F MAX$ models:

Algaas Red $\begin{array}{l} \text{(HDSP-M10x):} \\ V_F \text{MAX} = 1.8 \text{ V} + I_{PEAK}(20 \ \Omega) \\ \text{For } I_{PEAK} \leq 20 \text{ mA} \\ V_F \text{MAX} = 2.0 \text{ V} + I_{PEAK}(10 \ \Omega) \\ \text{For } I_{PEAK} \geq 20 \text{ mA} \\ \text{HER (HDSP-450x):} \\ V_F \text{MAX} = 1.75 \text{ V} + I_{PEAK}(35 \ \Omega) \\ \text{For } I_{PEAK} \geq 5 \text{ mA} \\ \text{Green (HDSP-510x):} \\ V_F \text{MAX} = 1.75 \text{ V} + I_{PEAK}(38 \ \Omega) \\ \text{For } I_{PEAK} \geq 5 \text{ mA} \end{array}$

Figure 3 allows the designer to calculate the luminous intensity at different peak and average currents. The following equation calculates intensity at different peak and average currents:

$$\begin{split} I_V & AVG = (I_F AVG/I_F AVG \ DATA \\ & SHEET)(\eta_{PEAK})(I_V \ DATA \ SHEET) \end{split}$$

Where:

 I_FAVG is the desired time averaged LED current.

 I_F AVG DATA SHEET is the time averaged data sheet test current for I_V DATA SHEET.

 η_{PEAK} is the relative efficiency at the peak current, scaled from Figure 3.

 ${
m I_V}$ DATA SHEET is the time averaged data sheet luminous intensity, resulting from ${
m I_F}{
m AVG}$ DATA SHEET.

I_VAVG is the calculated time averaged luminous intensity resulting from I_FAVG.

For example, what is the luminous intensity of an AlGaAs Red (HDSP-L10X) driven at 50 mA peak 1/5 duty factor?

$$\begin{split} I_F AVG &= 50 \text{ mA} * 0.2 = 10 \text{ mA} \\ I_F AVG \text{ DATA SHEET} &= 2 \text{ mA} \\ \eta_{PEAK} &= 0.98 \\ I_V \text{ DATA SHEET} &= 1650 \text{ } \mu\text{cd} \end{split}$$

Therefore

 $I_V AVG = (10 \text{ mA/2 mA})(0.98)$ $(1650 \mu cd) = 8085 \mu cd$

Thermal Considerations

The device thermal resistance may be used to calculate the junction temperature of the central LED. The equation below calculates the junction temperature of the central (hottest) LED.

$$\begin{split} T_J &= T_A + (P_D)(R\theta_{J-A})(N) \\ P_D &= (V_FMAX)(I_FAVG) \\ R\theta_{J-A} &= R\theta_{J-PIN} + R\theta_{PIN-A} \end{split}$$

 T_J is the junction temperature of the central LED.

 T_A is the ambient temperature. P_D is the power dissipated by one LED.

N is the number of LEDs ON per character.

 V_F MAX is calculated using the appropriate V_F model.

 $R\theta_{J-A}$ is the package thermal resistance from the central LED to the ambient.

 $R\theta_{J\text{-PIN}}$ is the package thermal resistance from the central LED to pin.

 $R\theta_{PIN-A}$ is the package thermal resistance from the pin to the ambient.

For example, what is the maximum ambient temperature an HDSP-L10X can operate with the following conditions:

$$\begin{split} I_{PEAK} &= 125 \text{ mA} \\ I_{F}AVG &= 10 \text{ mA} \\ R\theta_{J-A} &= 50 \text{°C/W} \\ N &= 35 \\ T_{I}MAX &= 110 \text{°C} \end{split}$$

$$\begin{split} V_F MAX &= 2.0 \text{ V} + (0.125 \text{ A})(10) \\ &= 3.25 \text{ V} \\ P_D &= (3.25 \text{ V})(0.01 \text{ A}) \\ &= 0.0325 \text{ W} \\ T_A &= 110^{\circ}\text{C} - \\ &= (50^{\circ}\text{C/W})(0.0325 \text{ W})(35) \\ &= 53^{\circ}\text{C} \end{split}$$

The maximum number of dots ON for the ASCII character set is 20. What is the maximum ambient temperature an HDSP-L10X can operate with the following conditions:

$$\begin{split} I_{PEAK} &= 125 \text{ mA} \\ I_{F}AVG &= 10 \text{ mA} \\ R\theta_{J\text{-}A} &= 50 \text{°C/W} \\ N &= 20 \\ T_{J}MAX &= 110 \text{°C} \end{split}$$

$$\begin{split} V_F MAX &= 3.25 \text{ V} \\ P_D &= 0.0325 \text{ W} \\ T_A &= 110^{\circ}\text{C} - \\ &= 50^{\circ}\text{C/W})(0.0325 \text{ W})(20) \\ &= 77^{\circ}\text{C} \end{split}$$

Therefore, the maximum ambient temperature can be increased by reducing the average number of dots ON from 35 to 20 dots ON per display.

Contrast Enhancement

For information on contrast enhancement, please see Application Note 1015.

Soldering/Cleaning

For Soldering/Cleaning information on soldering LEDs, please refer to Application Note 1027.

For product information and a complete list of Agilent contacts and distributors, please go to our web site.

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